

Standards and reference samples for nano- & micro-measurement systems

This tabulated synopsis contains currently available artefacts which may be used as standards and which are suitable for the calibration of stylus or optical instruments and SPMs. Standards are listed in an arbitrary order within the sections without any ranking or preference. This list does not imply recommendation or endorsement by Physikalisch-Technische Bundesanstalt, nor does it imply that the listed standards are necessarily the best and/or only available for the purpose. No claim is put forward to the completeness and correctness of the list of manufacturers and products. If you know of further standards that might be included or if you have discovered outdated resp. incorrect data, PTB welcomes your feedback and appreciates any help to improve this list. This list may give a first overview, but it cannot replace consultation with the manufacturer resp. distributor. Please note that PTB itself does not sell standards and does neither benefit from the sale of standards nor from including them in this list. For certified calibration, please contact PTB or any other National Metrology Institute (NMI).text

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Nr. No.	Manufacturer Hersteller	Modell Model	Measurement range Messbereich	Description Beschreibung	I M A G E	Lateral Measurement Range lateral Messbereich	Substrat Substrate		Coating Beschichtung		Remarks Bemerkungen
							Material Material	Dimension Dimension. (mm)	Material Material	Thickness ss Dicke (nm)	
			(nm)			(µm)					
A) z - Axis: Single Step		A) z - Achse: Einzelstufen									
A01.	SiMetricS	Depth Setting Standards VS	50 nm, ..., 1000 µm	grooves with rectangular profile and grooves with 54° slope, 100 µm wide, 6 mm length	I	≥ 50 x 50	Silicon	50 x 50			suitable for microscopes
A02.	Pelco	AFM Gold Calibration Kit	5, 15, 30	Colloidal Gold spheres dispersed on Mica	I		Mica	Ø 9,9	Colloidal Gold	5 ... 30	suitable also for tip test; mounted on; Ø15 mm AFM disc
A03.	SLOAN/DEKTAK now Veeco		20, 50, 100, 200, 500, 1000, 5000, 10000	single bar with rectangular profile, 100 µm wide, 750 µm length	I		Quartz	25 x 25 x 9	Cr	90	various test and diagnostic features aa)
A04.	VLSI	SHS – 80, -180, -440, -880, -1800, -4500, -9400, -QC	8, 18, 44, 88, 180, 450, 940	single bar with rectangular profile, 100 µm wide, 750 µm length	I		Quartz	25 x 25 x 3	Cr	90	various test and diagnostic features bb)

Nr. No.	Manufacturer <i>Hersteller</i>	Modell <i>Model</i>	Measurement range <i>Messbereich</i>	Description <i>Beschreibung</i>	I M A G E	Lateral Measurement Range <i>lateraler Messbereich</i>	Substrat <i>Substrate</i>		Coating <i>Beschichtung</i>		Remarks <i>Bemerkungen</i>
							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickness <i>Dicke</i> (nm)	
			(nm)			(µm)					

A05.	VLSI	SHS – 1.8, -8.0, -24.0, -50.0, - Q	1800, 8000, 24000, 50000	trench 1 mm wide, 2.5 mm length	I		Quartz	25 x 25 x 3	Cr	90	Coating optional, suitable for stylus instruments bb
A06.	Halle		200, ..., 9000	trenches of different width for each depth	I		Quartz	40 x 20 x 10			suitable for stylus instruments
A07.	MTT		30, ..., 3000	3 trenches with rectangular profile, 100 µm wide, 6 mm length	I		Silicon	Ø 37, 3 dick	Cr		suitable for stylus instruments
A08.	PTB	Cu Depth Setting Standards	1, 5, 20, 50, 200, 450, 600, 900, 1000, 2000, 5000 µm	grooves with 55° slope, distance between grooves: 400 µm, flat bottom (width 300 µm)	I	≥ 1200... 8100	Copper	45 x 23, thickness: 10/12	Nickel	20	Type 900: 1...900 µm, Type 5000: 5...5000 µm

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickne ss <i>Dicke</i> (nm)	
			(nm)			(μm)					

B) z-Axis: Periodic Steps		B) z-Achse: <i>periodische Stufen</i>										
B01.	MikroMasch	TGZ, -01,-02,-03,-04, -11; TGF11	20, 100, 500, 1000, 1500	TGZ: rectangular profile, pitch 3 μm ; TGZ11: pitch 10 μm	I	$\leq 3000 \times 3000$	Silicon	5 x 5 x 0,45				
B02.	MikroMasch	TGF11	1750	TGF: trapezoidal, pitch 10 μm	I	$\leq 3000 \times 3000$	Silicon	5 x 5 x 0,45				
B03.	NTT-AT	Si(111) Atomic Steps	0,13, 0,31 nm	10 steps per 1 μm or 10 μm	I	$\leq 6000 \times 6000$	Silicon	10 x 10				humidity is kept as low as possible, perhaps use of desiccator for storage

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Nr. No.	Manufacturer Hersteller	Modell Model	Measurement range Messbereich	Description Beschreibung	I M A G E	Lateral Measurement Range lateraler Messbereich	Substrat Substrate		Coating Beschichtung		Remarks Bemerkungen
							Material Material	Dimension Dimension. (mm)	Material Material	Thickness Dicke (nm)	
			(nm)			(μm)					

C) z-Axis: Step Grating		C) z-Achse: Stufen										
C01.	MikroMasch	UMG01, 02	20, 31	chess board pattern, pitch 2 μm	I	$\leq 400 \times 400$	Si	5 x 5				
C02.	VLSI	STS 2 -180P, -440P, -1000S, -1800S	18, 44, 100, 180	waffle-like; pitch: 1,8/ 3/ 5 μm	I	$\leq 270 \times 270$	SI	12 x 8 x 0,675	Pt	40	3 areas per die, P: coated, S: non coated, cc), ee)	
C03.	VLSI	STS 3 -180, -440, -1000, -1800, P	18, 44, 100, 180	waffle-like; pitch: 3/10/20 μm	I	$\leq 270 \times 270$	Si	12 x 8 x 0,5	Pt	40	3 areas per die, cc) , dd)	
C04.	VLSI	STR 3 -180, -440, -1000, -1800, -P	18, 44, 100, 180	waffle-like; pitch: 3 μm	I	$\leq 1200 \times 1200$	Si	8 x 8	Pt	40	also used as pitch standard / reference, cc)	
C05.	VLSI	STR 10 -180, -440, -1000, -1800	18, 44, 100, 180	waffle-like; pitch: 10 μm	I	$\leq 4\,000 \times 4\,000$	Si	8 x 8	Pt	40	„	

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickness <i>Dicke</i> (nm)	

C06.	EU-Standard	partly available from Nanosensors	8, 24, 80, 240, 800, 2 400	grating and waffle-like; 8 - 240: pitch 4µm, 8µm, 80µm; 800 & 2400: pitch 16 µm, 40 µm	I	≤ 200 x 200 ≤ (1000 x 1000)	Si	5 x 7	Pt/Ir	70	mounted on disc Ø12 mm
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D) x-, y-Axis: 1-Dimensional		D) x-, y-Achse: 1-Dimensional										
D01.	SiMetricS	Lateral Standard LS	10...2500	line grating, depth: 517 µm	I	250 ...62500	Si	75 x 20				ISO 5436-1 Type C3
D02.	ASM	750-HD	750	Ni replica of a CD surface structure; pits arranged in lines, pitch 750 nm; height 100 nm	I	≤ 6350	Ni	Ø 6,35, 0,3 mm thick	-	-		"High durability"
D03.	MikroMasch	TGG 01	3 000	„ridge“ line grating with < 10 nm edge radius; height: 1,8 µm	I	≤ 3 000 x 3 000	Si	5 x 5 x 0,45				also used as tip characteriser

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickness <i>Dicke</i> (nm)	

D04	Moxtek	MXS – 301, -701,-CE	300, 700	line grating; height: 100 nm	I		Si	3 x 4 x 0,5	W	60 nm	holographic pattern
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E) x-, y-Axis: 2-Dimensional		E) x-, y-Achse: 2-Dimensional									
E01.	Photomaske		20 mm	Cr on quartz substrate	I	120 mm x 120 mm	Quartz	175 x 175	no		Test of the positioning properties
E02.	VLSI	STS 2 –180, -440, -1000, -1800	1 800 + 3 000 + 5 000	waffle-like; step heights: 18, 44, 100, 180 nm	I	≤ 270 x 270	Si	12 x 8 x 0,675	Pt	40	„
E03.	VLSI	STR 3 –180, -440, -1000, -1800	3 000	waffle-like; step heights: 18, 44, 100, 180 nm	I	≤ 1200 x 1200	Si	8 x 8	Pt	40	also used as step height standard / reference
E04.	VLSI	STR 3 –180, -440, -1000, -1800	10 000	waffle-like; step heights: 18, 44, 100, 180 nm	I	≤ 4000 x 4 000	Si	8 x 8	Pt	40	„
E05.	EU-Standard	partly available from Nanosensors	100, 300,	array of neg. pyramids; depth: 35nm, 100 nm	I	≤ 200 x 200	Si	5 x 7	-	-	etch-pits; shape defined by crystalline properties

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							Material Material	Dimension Dimension. (mm)	Material Material	Thickness Dicke (nm)	

E06.	EU-Standard	Partly available from Nanosensors / Ibsen	1 000, 3 000, 10 000	flat-topped pyramide-like posts; height: 100 nm	I	≤ 2 000 x 2 000	Si	5 x 7	Pt	100	holographic pattern
E07.	Nanosearch Membrane	NanoCal	10 ... 15	S-layer on Si or glass	I		Silicon or glass				self-assembled layer
E08.	MikroMasch	TGX01	3 000	chess-board, „flared“ pillars with < 5 nm edge radius; height: 900 nm	I	≤ 2 000 x 2 000	Si	5 x 5 x 0,45	-	-	standard also used for 2-dim. tip characterisation
E09.	Moxtek	MXS – 302 CE	300	cylindrical posts; height: 100nm	I		Si	3 x 4 x 0,5	W	60	commercial calibration software
E10.	Moxtek	MXS – 702 CE	700	diamond-shaped posts; height: 100 nm	I		Si	3 x 4 x 0,5	W	60	
E11.	NanoSensors		200	array of neg. pyramids; depth: 70 nm	I	≤ 500 x 500	Si	7 x 7	-	-	etch-pits; shape defined by crystalline properties
E12.	Pelco	607 – AFM 607 – STM	463 (2160 lines/mm)	Waffle grating replica	I				Au plated		AFM: uncoated, mounted on disc □ 12 mm STM: coated, but unmounted

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickness <i>Dicke</i> (nm)	
			(nm)			(μm)					

E13.	SIS		1 500	waffle-like pattern; height: 100 nm	I	$\leq 100 \times 100$	Glass/Cr		-	-	4 identical areas; Hex numbers in centre
E14.	Supracon	Nanoscale Linewidth/Pitch - Standard	Pitch: 160, 200, 230, 260, 300, 500, 700, 1000, 4000 nm CD: 80 nm to $2\mu\text{m}$	x-gratings, y-gratings, Linewidthstructure, x- y- gratings and circular gratings	I	$10 \times 10 \mu\text{m}$	Quarz	$8 \times 8 \text{ mm}^2$	a-Si	25	Designed for using in DUV, CLSM (also usable in AFM and SEM)

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F) 3D-Standards		F) 3D-Normal										
F01.	3D-Nano-Normal,				I							

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G) Flatness		G) Ebenheit										
G01.	SiMetricS	Flatness Standard Type FtS	PV < 110/65	Flat ref. area	I	$\leq 10 \text{ mm} \times$ $10 \text{ mm}/$ $\leq 5 \times 5$	Si	$15 \times 15 \times 6$	SiO_2			

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickness <i>Dicke</i> (nm)	

G02.	EU-Standard	partly available from Nanosensors	PV < 10	Flat ref. area	I	≤ 250 x 250	Quartz	5 x 7 x 2	Cr	100	
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H) Thickness		H) <i>Schichtdicke</i>									
H01.	Inst. Mikro elektroden	SiO2 on Si	7, 20, 70, 300, 800	3 lines with different width 5, 30, and 100 μm	I	≤ 4000	SiO2/Si	5 x 7	Cr	100	

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I) Roughness		I) <i>Rauheit</i>									
I01.	VLSI	RAS-90, 220, 440, 900, 2250, 4700	9, 22, 44, 90, 225, 470	4 separate fields with 6, 20, 60, and 200 μm pitch rectangular profile	I	≤ ~5000 x 4500	Silicon die on Quartz	25 x 25 x 6			Roughness standard for Ra

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickne ss <i>Dicke</i> (nm)	
			(nm)			(μm)					

J) Critical Dimension		J) <i>Kritische Dimension</i>										
J01.	Pelco		1, 2, 5, 10 μm	central area comprises four line patterns	I	≤ 180	Silicon	4.8 x 4.5				for SEM
J02.	Supracon	Nanoscale CD - Standard	CD: 50, 100, 150, 200, 300 und 800 nm	6 grups of 5 CD-Si-bars, space between bars 1 μm , depth: 250 nm	I	10 x10	Si	8 x 8 mm ²				Designed for using in AFM (also usable in SEM)

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K) Tip Radius, Angle, Parallelity		K) <i>Spitzenradius, Winkel, Parallelität</i>										
K01.	SiMetricS	Type 1	4 gratings with the periods: 0.8; 1.0; 2.0; 2.5 μm	<i>Triangular profile:</i> GrT70 (angle 70.52°) <i>Triangular profile:</i> GrT109 (angle 109.48°)	I	\leq	Si	10 x 10	SiO ₂			

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							Material Material	Dimension Dimension. (mm)	Material Material	Thickness Dicke (nm)	

K02.	SiMetricS	Type 2	1 grating with the period: 8 or 25 µm	<p>Trapezoidal profile: GrTz55 (Trapezoidal angle 54.74°) Depth: 3 µm for 8 µm period Depth: 11 µm for 25 µm period</p> <p>Triangular profile: GrT70 (angle 70.52°)</p> <p>Triangular profile: GrT109 (angle 109.48°)</p> <p>Arched profile: GrA</p>		≤	Si	10 x 10	SiO ₂		
K03.	SiMetricS	Type 3	1 grating with the period: 8 or 25 µm	<p>Rectangular profile: GrRw Depth: 1 µm for 8 µm period Depth: 5 µm for 25 µm period</p>		≤	Si	10 x 10	SiO ₂		
K04	SiMetricS	Type 4	8 gratings with the periods: 4; 8; 20; 40; 80; 200; 400; 800 µm	<p>Rectangular profile: GrRd Depth: 90 nm or 3,4 µm</p>		≤	Si		SiO ₂		

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickne ss <i>Dicke</i> (nm)	
			(nm)			(µm)					

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L) Contour, Profile		L) <i>Kontur, Profil</i>										
LO1.	PTB	Micro contour artefact	100 µm, 250 µm, 500 µm, 1000 µm, 2000 µm	profile of cylindrical (180°), and prismatic elements (45°, 60°, 80°)	I	0.5 x 0.5 to 18 x 3	Steel	50 x 3 x 15				Test and comparison of optical and tactile micro sensors

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M) Diameter, Poundness		M) <i>Durchmesser, Zylindrizität</i>										
M01	PTB	Micro hole artefact	Ø 100 µm x 2.4 mm	cylinder	I	150	Steel	10 x 10				Test of tactile micro sensors

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							Material <i>Material</i>	Dimension <i>Dimension.</i> (mm)	Material <i>Material</i>	Thickness <i>Dicke</i> (nm)	
			(nm)			(μm)					

N) Probing Force		N) <i>Antastkraft</i>										
N01.	SiMetricS	Probing force standard Type FC	0.005 – 1.0 mN/ μm	cantilever for probing with stylus instruments, indenters etc.	I		Si	15 x 15	SiO ₂			
N02.	SiMetricS	Probing force standard Type FB	0.3 – 5.5 mN/ μm	cantilever fixed at both sides for probing with stylus instruments, indenters etc.	I		Si	15 x 15	SiO ₂			

- aa) available on 200 mm Si wafer
- bb) available on 200 and 300 mm wafer
- cc) optional mounted on 25 x 25 x 0,6 mm³ Quartz bloc or 100 - 200 mm Silicon wafer
- dd) standard is accompanied by a STR10 of same height
- ee) standard is accompanied by a STR2 of same height

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Manufacturer / Distributor and contact address

- A01. SiMetricS GmbH, Siliziumkomponenten für die Messtechnik, Am Südhang 5, 09212 Limbach-Oberfrohna and J. Fruehauf, S. Kroenert, U. Brand, R. Krueger-Sehm: Attainable precision of silicon dimensional standards. Proc. Euspen Conf. (2004), joachim.fruehauf@e-technik.tu-chemnitz.de and < www.SiMetricS.de >
- A02. PELCO INTERNATIONAL, P.O. Box 492477, Redding, CA 96049-2477, USA;< www.pelcoint.com/index >
- A03. Veeco GmbH, D-85716 Unterschleißheim, Germany; < www.veeco-europe.com > or < www.veeco.com >
- A04. VLSI Standards Inc.; 3087 North First Street; San Jose, CA 95134-2006, USA; < www.vlsistd.com >
- A05. See [A04](#).
- A06. Halle Präzisions-Kalibriernormale GmbH, Im Bühfeld 12, D-31234 Edemissen, Germany; Fax: +49 5373 7669
- A07. Meracia Technika- Technocentrum, P.O. Box 249, SK 84000 Bratislava, Slovakia; Fax: +42 17 6542 6143
- A08. PTB Cu Depth Setting Standards, PTB, AG 5.11, Bundesallee 100, 38116 Braunschweig; < www.ptb.de/de/org/5/51/511/index.htm > and U. Brand, G. Hinzmann, H. Schnädelbach, C. Feist, P. Stuht, R. Krüger-Sehm, V. Jäger: Rückführbare Präzisions-Tiefen-Einstellnormale für Messbereiche von 1 µm bis 1 mm (Traceable precision depth setting standards for measurement ranges from 1 µm to 1 mm). Technisches Messen 66, 12 (1999), 496-503. uwe.brand@ptb.de
- B01. MikroMasch, Narva mnt. 13, 10151 Tallina, Estonia; < www.mikromasch.com >
- B02. See [B01](#).
- B03. NTT Advanced Techn. Corp., 3-1 Morinosato-Wakamiya, Atsugi, Kanagawa 243-0198, Japan; < www.keytech.ntt-at.co.jp >

- C01. See [B01](#).
- C02. See [A04](#).
- C03. See [A04](#).
- C04. See [A04](#).
- C05. See [A04](#).
- C06. EU project "Transfer Standards for Calibration of SPMs" Information may be obtained from the coordinator Dr. Jørgen Garnæs, DFM, Lyngby, Denmark (JG@dfm.dk). NANOSENSORS, IMO-Building, Im Amtmann 6, D-35578 Wetzlar-Blankenfeld, Germany; <www.nanosensors.com>

- D01. SiMetricS GmbH, Siliziumkomponenten für die Messtechnik, Am Südhang 5, 09212 Limbach-Oberfrohna joachim.fruehauf@e-technik.tu-chemnitz.de and < www.SiMetricS.de >
- D02. Advanced Surface Microscopy, Inc. 6009 Knyghton Rd; Indianapolis, IN 46220, USA; < www.asmicro.com >
- D03. See [B01](#).
- D04. Moxtek Inc. Orem, UT 84057, USA; < www.moxtek.com >

- E01. ML&C GmbH, Im Steinfeld 5, D-07751 Jena info@mlc-jena.de < www.mlc-jena.de >
- E02. See [A04](#).
- E03. See [A04](#).
- E04. See [A04](#).
- E05. EU project "Transfer Standards for Calibration of SPMs" Information may be obtained from the coordinator Dr. Jørgen Garnæs, DFM, Lyngby, Denmark (JG@dfm.dk). NANOSENSORS, IMO-Building, Im Amtmann 6, D-35578 Wetzlar-Blankenfeld, Germany; <www.nanosensors.com> 7669 und Ibsen Photonics A/S, DK-3520 Farum, Denmark; < www.ibsenphotonics.com >

- E06. EU project "Transfer Standards for Calibration of SPMs" Information may be obtained from the coordinator Dr. Jørgen Garnæs, DFM, Lyngby, Denmark (JG@dfm.dk). NANOSENSORS, IMO-Building, Im Amtmann 6, D-35578 Wetzlar-Blankenfeld, Germany; <www.nanosensors.com> und Ibsen Photonics A/S, DK-3520 Farum, Denmark; < www.ibsenphotonics.com >
- E07. Nanosearch Membrane GmbH, TSP Nanoengineering, A-1160 Vienna, Austria; < www.nanosearch.at >
- E08. See [B01](#).

- E09. See [D04](#).
- E10. See [D04](#).

- E11. NANOSENSORS, IMO-Building, Im Amtmann 6, D-35578 Wetzlar-Blankenfeld, Germany; <www.nanosensors.com>
E12. See [A02](#).
E13. SIS Surface Imaging Systems GmbH; Kaiserstr. 100, D-52134 Herzogenrath, Germany; < www.sis-gmbh.com >
E14. Supracon AG, Wildenbruchstr. 15, 07745 Jena, Germany, Tel. +49 (3641) 67 53 80, Fax. +49 (3641) 67 53 87, info@supracon.com, < www.supracon.com >
- F01. M. Ritter, Bundesanstalt für Materialforschung und-prüfung (BAM), Unter den Eichen 87, 12205 Berlin, info@bam.de < www.bam.de >
- G01. See [D01](#).
G02. EU project "Transfer Standards for Calibration of SPMs" Information may be obtained from the coordinator Dr. Jørgen Garnæs, DFM, Lyngby, Denmark (JG@dfm.dk). NANOSENSORS, IMO-Building, Im Amtmann 6, D-35578 Wetzlar-Blankenfeld, Germany; <www.nanosensors.com>
- H01. Institute for Microelectronics Stuttgart, Allmandring 30 a, D-70569 Stuttgart, Germany;< www.ims-chips.de >
- I01. See [A04](#).
- J01. See [A02](#).
J02. See [E14](#).
- K01. See [D01](#).
K02. See [D01](#).
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N02. See [D01](#).

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